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Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)				
	10/079,003	HAUG ET AL.				
Office Action Summary	Examiner	Art Unit				
	Raymond Alejandro	1745				
The MAILING DATE of this communication appeared for Reply	pears on the cover sheet with	the correspondence address				
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.7 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a rep - If NO period for reply is specified above, the maximum statutory period - Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailin earned patent term adjustment. See 37 CFR 1.704(b).	136(a). In no event, however, may a reply within the statutory minimum of thirty will apply and will expire SIX (6) MONTIe, cause the application to become ABA	ly be timely filed 30) days will be considered timely. IS from the mailing date of this communication NDONED (35 U.S.C. § 133).	on.			
Status						
1)⊠ Responsive to communication(s) filed on <u>13 C</u>	October 2004.					
,	s action is non-final.					
3)☐ Since this application is in condition for allowa	nce except for formal matte	s, prosecution as to the merits	is			
closed in accordance with the practice under	Ex parte Quayle, 1935 C.D.	11, 453 O.G. 213.				
Disposition of Claims						
4)⊠ Claim(s) <u>1,2 and 4-11</u> is/are pending in the ap	plication.					
4a) Of the above claim(s) is/are withdra	•	:				
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1,2 and 4-11</u> is/are rejected.						
7)☐ Claim(s) is/are objected to.	*					
8) Claim(s) are subject to restriction and/o	or election requirement.					
Application Papers						
9)☐ The specification is objected to by the Examine	er.					
10)⊠ The drawing(s) filed on <u>20 February 2002</u> is/are: a)⊠ accepted or b)⊡ objected to by the Examiner.						
Applicant may not request that any objection to the	drawing(s) be held in abeyand	e. See 37 CFR 1.85(a).				
Replacement drawing sheet(s) including the correct		•	(d).			
11)☐ The oath or declaration is objected to by the E	xaminer. Note the attached	Office Action or form PTO-152.				
Priority under 35 U.S.C. § 119						
12)⊠ Acknowledgment is made of a claim for foreigr a)⊠ All b)□ Some * c)□ None of:	n priority under 35 U.S.C. §	119(a)-(d) or (f).				
1.⊠ Certified copies of the priority documen	ts have been received.					
2. Certified copies of the priority documen	ts have been received in Ap	plication No				
3.☐ Copies of the certified copies of the price	ority documents have been r	eceived in this National Stage				
application from the International Burea	u (PCT Rule 17.2(a)).					
* See the attached detailed Office action for a list	t of the certified copies not re	eceived.				
Attachment(c)						
Attachment(s) 1) Notice of References Cited (PTO-892)	4) 🔲 Interview Su	mmary (PTO-413)				
2) D Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)	Mail Date				
 Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08 Paper No(s)/Mail Date) 5) Notice of Inf 6) Other:	ormal Patent Application (PTO-152)				
U.S. Patent and Trademark Office	action Summary	Part of Paper No./Mail Date 20041				

Application/Control Number: 10/079,003

Art Unit: 1745

DETAILED ACTION

Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 10/13/04 has been entered.

This office submission is in reply to the foregoing RCE and its related amendment. The applicant has overcome the objection, the 35 USC 112 rejection and the 35 USC 103 rejections. Refer to the aforesaid amendment for specific details on applicant's rebuttal arguments. However, the present claims are rejected again over newly discovered art as set forth hereinbelow:

Double Patenting

2. The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970);and, *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

3. Claims 1-2 and 7-8 are provisionally rejected under the judicially created doctrine of obviousness-type double patenting as being unpatentable over claims 1-2 of copending

requires the use of an activator with stronger dissolution power. Using an activator with such strong dissolution power leads to destruction of the pattern of the decorative layer.

Based on these findings, the inventors discovered that a film for hydraulic transfer in which the thermoplastic resin is a thermoplastic resin selected from the group consisting of acrylic resins having a weight average molecular weight within a range from 70,000 to 250,000 and polyester resins having a weight average molecular weight within a range from 30,000 to 70,000, and the radical polymerizable compound is a radical polymerizable oligomer selected from the group consisting of epoxy acrylates, polyester acrylates and urethane acrylates, having a weight average molecular weight of 700 to 3,000 and being compatibility with the non-polymerizable thermoplastic resin (A), achieves the object described above, and they were thus able to complete the present invention.

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In other words, the present invention provides a film for hydraulic transfer which includes a supporting film formed from a water-soluble or water-swelling resin, and a transfer layer that is soluble in organic solvent provided on top of the supporting film, in which the transfer layer includes a curable resin layer that is curable by irradiation with an active energy beam, and a decorative layer composed of an ink or a coating film, wherein

the curable resin layer is non-adhesive at room temperature, and contains

- 20 1) a non-polymerizable thermoplastic resin (A) selected from the group consisting of acrylic resins having a weight average molecular weight within a range from 70,000 to 250,000 and polyester resins having a weight average molecular weight within a range from 30,000 to 70,000, and,
 - 2) a radical polymerizable oligomer (B1) selected from the group consisting of epoxy acrylates, polyester acrylates, and urethane acrylates, having a weight average molecular

weight within a range from 700 to 3,000 and being compatibility with the non-polymerizable thermoplastic resin (A).

EFFECTS OF THE INVENTION

With the film for hydraulic transfer of the present invention, a transfer layer having a curable resin layer and a decorative layer can be hydraulically transferred in one step without transfer defects and without deforming the pattern.

BEST MODE FOR CARRYING OUT THE INVENTION

10 (Supporting film)

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The supporting film composed of a water-soluble or water-swelling resin used in the film for hydraulic transfer of the present invention is a film formed from a resin that either dissolves or swells in water.

As the supporting film composed of a water-soluble or water-swelling resin, films as PVA (polyvinyl alcohol), polyvinylpyrrolidone, acetylcellulose, polyacrylamide, acetylbutylcellulose, gelatin, glue, sodium alginate, hydroxyethylcellulose, and carboxymethylcellulose can be used.

Of these films, PVA film, which is typically used as a film for hydraulic transfer, is most preferred because it dissolves easily in water, is readily available, and is also suited to printing of the curable resin layer. The thickness of the supporting film is preferably within a range from 10 to 200 μm .

(Transfer layer)

The transfer layer provided on top of the supporting film of the film for hydraulic transfer of the present invention includes a curable resin layer that can be cured by an active energy beam (hereafter referred to as the curable resin layer). Furthermore, the

transfer layer contains the curable resin layer, and a decorative layer composed of a printed ink coating film or a coating film (hereafter referred to as the decorative layer) provided thereon. The curable resin layer in the present invention does not cure at room temperature, but can be cured by an active energy beam to form a cured resin layer.

5 (Curable resin layer)

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(Non-polymerizable thermoplastic resin (A))

As the curable resin layer of the film for hydraulic transfer of the present invention, a non-polymerizable thermoplastic resin (A) selected from the group consisting of acrylic resins having a weight average molecular weight within a range from 70,000 to 250,000 and polyester resins having a weight average molecular weight within a range from 30,000 to 70,000 is used.

(Acrylic resin)

As the acrylic resin used as the non-polymerizable thermoplastic resin (A) in the present invention, poly(meth)acrylates are most preferred as they offer high Tg values and are suitable for enhancing the drying characteristics of the curable resin layer. Poly(meth)acrylates containing polymethylacrylate as the principal component, with a weight average molecular weight within a range from 100,000 to 200,000, and preferably from 100,000 to 150,000 are particularly preferred as they exhibit excellent transparency, solvent resistance, and abrasion resistance.

Furthermore, as the copolymer components of the poly(meth)acrylate, by using carboxyl group-containing radical polymerizable monomers such as (meth)acrylic acid to adjust the acid value of the polymer to a value within a range from 1 to 10, adhesion to the supporting film and adhesion between the transfer target body and the curable resin layer can be enhanced.

25 (Polyester)

If a polyester resin is used as the non-polymerizable thermoplastic resin (A), a film for hydraulic transfer with a feeling of depth and excellent flexibility can be provided.

The polyester resin used in the present invention is preferably a polyester resin obtained by copolymerizing an aromatic or aliphatic dicarboxylic acid and an aromatic or aliphatic diol.

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The polyester resin is preferably a single polyester resin obtained by copolymerizing an aromatic or aliphatic dicarboxylic acid and an aliphatic diol, or a mixture of two or more such polyester resins. Of these resins, a mixture of polyester resins synthesized from an aromatic dicarboxylic acid and an aliphatic diol is most preferred.

Specific examples of aromatic dicarboxylic acids include terephthalic acid, isophthalic acid, orthophthalic acid, 1,5-naphthalenedicarboxylic acid, 2,6-naphthalenedicarboxylic acid, 4,4'-diphenyldicarboxylic acid, 2,2'-diphenyldicarboxylic acid, and 4,4'-diphenyl ether dicarboxylic acid.

Examples of aliphatic dicarboxylic acids include adipic acid, suberic acid, sebacic acid, 1,3-cyclohexanedicarboxylic acid, 1,2-cyclohexanedicarboxylic acid, and 4-methyl-1,2-cyclohexanedicarboxylic acid.

Examples of aliphatic diols include ethylene glycol, propylene glycol, 1,3propanediol, 2-methyl-1,3-propanediol, 1,2-butanediol, 1,3-butanediol, 1,5-pentanediol,
3-methyl-1,5-pentanediol, neopentyl glycol, diethylene glycol, dipropylene glycol, 2,2,4trimethyl-1,3-pentanediol, neopentyl hydroxypivalate, 1,4-cyclohexanedimethanol, 1,3cyclohexanedimethanol, 1,2-cyclohexanedimethanol, tricyclodecanedimethanol,
hydrogenated bisphenol A, hydrogenated bisphenol S, ethylene oxide and propylene
oxide adducts of hydrogenated bisphenol A, ethylene oxide and propylene oxide adducts

of bisphenol S, ethylene oxide and propylene oxide adducts of hydrogenated bisphenol S, 1,9-nonanediol, 2-methyloctanediol, 1,10-decanediol, 2-butyl-2-ethyl-1,3-propanediol, and tricyclodecanedimethanol. Examples of polyetherpolyols include polyethers such as polyethylene glycol, polypropylene glycol, and polytetramethylene glycol.

In terms of raw material availability and compatibility with the other components, preferred aromatic dicarboxylic acids include terephthalic acid and isophthalic acid, preferred aliphatic dicarboxylic acids include aliphatic dicarboxylic acids with 4 to 12 carbon atoms, particularly adipic acid, suberic acid, and sebacic acid, and preferred aliphatic diols include aliphatic diols with 2 to 12 carbon atoms, particularly ethylene glycol, propylene glycol, 1,3-propanediol, and neopentyl glycol.

Furthermore, polyvalent carboxylic acids such as trimellitic anhydride and pyromellitic dianhydride, hydroxycarboxylic acids such as 2,2-dimethyl-3-hydroxypropionic acid, polyvalent polyols such as trimethylolethane, trimethylolpropane, glycerol and pentaerythritol, and dicarboxylic acids or glycols containing a metal sulfonate group such as a metal salt of 5-sulfoisophthalic acid, 4-sulfonaphthalene-2-7-dicarboxylic acid, or 5[4-sulfophenoxyl]isophthalic acid, or a metal salt of 2-sulfo-1,4-butanediol or 2,5-dimethyl-3-sulfo-2,5-hexanediol can also be used in combination, provided their use does not impair the content of the present invention.

Commercially available products may be used as the aromatic dicarboxylic acid, the polyester resin synthesized from an aliphatic dicarboxylic acid and an aliphatic diol, and the polyester resin synthesized from an aromatic dicarboxylic acid and an aliphatic diol, and in terms of readily obtaining the desired coating characteristics, specific examples of preferred products include Byron 200, Byron 240, Byron 650, Byron GK 880, and Elitel XA-0611.

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(Aromatic ring percentage of polyester)

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In order to acquire a favorable balance between plastic workability and surface hardness, the weight% of aromatic rings within the polyester resin used in the present invention (hereafter referred to as the aromatic ring percentage) is preferably within a range from 30 to 65 weight%, and more preferably from 35 to 60 weight%. The aromatic ring percentage (weight%) can be determined by NMR measurement.

(Tg of non-polymerizable thermoplastic resin (A))

The glass transition temperature (Tg) of an acrylic resin in the non-polymerizable thermoplastic resin (A) is preferably within a range from 50 to 150°C.

The glass transition temperature (Tg) of a polyester resin in the non-polymerizable thermoplastic resin (A) is preferably within a range from 5 to 100°C, more preferably from 10 to 80°C, and even more preferably within a range from 20 to 70°C.

(Quantity of non-polymerizable thermoplastic resin (A))

The quantity of the non-polymerizable thermoplastic resin (A) within the curable resin layer used in the present invention is preferably within a range from 30 to 70 weight%, and more preferably from 40 to 60 weight%.

(Radical polymerizable oligomer (B1))

For the curing reaction to proceed efficiently within the curable resin layer, the reactive groups are preferably able to move sufficiently freely within the matrix, and consequently the glass transition temperature of the radical polymerizable oligomer (B1) is preferably less than 0°C.

Preferably the radical polymerizable oligomer (B1) has 2 to 8 acryloyl groups or methacryloyl groups per molecule, as a radical reactive unsaturated group.

As the radical polymerizable oligomer (B1), urethane acrylates are preferred.

(Urethane acrylate)

Urethane (meth)acrylates are (meth)acrylates that have a urethane linkage within the molecule. These can be obtained by reacting hydroxyl group-containing (meth)acrylates, polyisocyanates, and polyols, for example. Depending on the purpose, it may be possible to use a urethane (meth)acrylate formed from a hydroxyl group-containing (meth)acrylate and a polyisocyanate, without using a polyol as a raw material.

As the hydroxyl group-containing (meth)acrylate, hydroxyalkyl (meth)acrylates or ether extensions or lactone extensions thereof can be used, and for the various polyols, those with a structure in which a portion of the hydroxyl groups have been converted to a (meth)acrylate, and the various carboxylate esters of glycidyl (meth)acrylate and the like can be used. Specifically, hydroxyalkyl (meth)acrylates with 2 to 8 carbon atoms such as 2-hydroxyethyl (meth)acrylate and 4-hydroxybutyl (meth)acrylate, (poly)ethylene glycol mono(meth)acrylate, (poly)propylene glycol mono(meth)acrylate, poly(ethylene glycol-propylene glycol) mono(meth)acrylate, e-caprolactone extensions of 2-hydroxyethyl (meth)acrylate, as well as glycerol mono(meth)acrylate, glycerol di(meth)acrylate, pentaerythritol triacrylate, dipentaerythritol pentaacrylate, tris(2-hydroxyethyl) diacrylate and the like, and acid adducts of glycidyl (meth)acrylate using acetic acid, propionic acid, p-tert-butylbenzoic acid, and fatty acids and the like, can be used.

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As the polyisocyanate used in the urethane acrylate, aromatic polyisocyanates, aliphatic polyisocyanates, cyclic aliphatic polyisocyanates, and polyisocyanates with an isocyanurate structure can be used. Specific examples include tolylene diisocyanate, xylylene diisocyanate, methylene diphenyl diisocyanate, naphthalene diisocyanate, isophorone diisocyanate, 2,2,4-trimethylhexamethylene diisocyanate, 1,6-hexanediol diisocyanate, hydrogenated xylylene diisocyanate, hydrogenated methylene diphenyl

diisocyanate, dimer acid diisocyanate, lysine diisocyanate, as well as trimers of 1,6-hexanediol diisocyanate and isophorone diisocyanate which form an isocyanurate skeleton.

As the polyol used in the urethane acrylate, polyether polyols, polyester polyols, polycarbonate polyols, and polybutadiene polyols and the like can be used, and according to circumstances, a polyol that has been modified using a polysiloxane or a fluoroolefin copolymer or the like can also be used.

(Polyester acrylate)

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The polyester (meth)acrylate used in the present invention is a saturated or unsaturated polyester (meth)acrylate with at least two (meth)acryloyl groups per molecule.

Such a polyester (meth)acrylate can be obtained, for example, by the esterification of a polybasic acid or anhydride thereof, a polyol, and a (meth)acrylate or anhydride thereof. Depending on the purpose, it may be possible to use a polyester (meth)acrylate formed from a polyol and a (meth)acrylate or anhydride thereof, without using a polybasic acid or anhydride thereof. In addition, a polyester (meth)acrylate obtained by reacting the carboxyl groups of a polyester synthesized using ordinary methods with a (meth)acrylate having an epoxy group can also be used.

As the polybasic acid, aromatic polybasic acids, chain-like aliphatic polybasic acids, and cyclic aliphatic polybasic acids and the like can be used. As the polyol, alkylene polyols can be used, for example.

The polyester which is a structural component of the polyester acrylate used in the present invention is obtained by an ester reaction between a glycol component and a triol, and a dibasic acid and tribasic acid. In this case, if necessary, a monoepoxy compound or a polyepoxy compound may also be used in combination.

(Polyester acrylate raw material: Glycol)

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Examples of the glycol raw material for the polyester include:

alkylene glycols typified by ethylene glycol, propylene glycol, butylene glycol, neopentyl glycol, hexylene glycol, 1,3-butanediol, 1,4-butanediol, 1,5-pentanediol, 1,6-hexanediol, 2-methylpropane-1,3-diol, dimethylolcyclohexane, hydrogenated bisphenol A, and 2,4,4-trimethyl-1, 3-pentanediol;

polyalkylene glycols typified by diethylene glycol, triethylene glycol, tetraethylene glycol, polyethylene glycol, dipropylene glycol, polypropylene glycol, and polybutylene glycol; and

addition reaction products of dihydric phenols typified by bisphenol A, bisphenol F, bisphenol S, and tetrabromobisphenol A, and alkylene oxides typified by ethylene oxide and propylene oxide.

Examples of triols include glycerol, trimethylolpropane, trimethylolethane, and 1,2,6-hexanetriol.

Tetraol units include pentaerythritol, diglycerol, and 1,2,3,4-butanetetraol.

Furthermore, as the glycol and a portion of the acid component, a polycondensate such as a polyethylene terephthalate having hydroxyl groups or carboxyl groups may also be used.

(Polyester acrylate raw material: Acid component)

Examples of dibasic acids (or anhydrides) include o-phthalic acid, tetrahydrophthalic anhydride, hexahydrophthalic anhydride, tetrachlorophthalic acid, tetrabromophthalic acid, malonic acid, succinic acid, adipic acid, azelaic acid, 1,1,2-dodecanoic acid, maleic acid, furnaric acid, itaconic acid, himic acid, and HET acid, examples of tribasic acid units include trimellitic acid, aconitic acid, butanetricarboxylic

acid, and 6-carboxy-3-methyl-1,2,3,6-hexahydrophthalic acid, and examples of tetrabasic acid units include pyromellitic acid and butanetetracarboxylic acid.

Examples of α,β-unsaturated dibasic acids or acid anhydrides thereof include maleic acid, maleic anhydride, fumaric acid, itaconic acid, citraconic acid, chloromaleic acid, and esters thereof. Examples of aromatic saturated dibasic acids or acid anhydrides thereof include phthalic acid, phthalic anhydride, isophthalic acid, terephthalic acid, nitrophthalic acid, tetrahydrophthalic anhydride, endomethylenetetrahydrophthalic anhydride, halogenated phthalic anhydrides, and esters thereof, and examples of aliphatic or alicyclic saturated dibasic acids include oxalic acid, malonic acid, succinic acid, adipic acid, sebacic acid, azelaic acid, glutaric acid, hexahydrophthalic anhydride, and esters thereof, and these acids may be used individually or in combination.

(Monoepoxy compound)

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Examples of monoepoxy compounds include ethylene oxide, propylene oxide, epichlorohydrin, styrene oxide, and phenyl glycidyl ether. Furthermore, favorable examples of polyepoxy compounds are the so-called diepoxy compounds, examples of which include the epoxy resins listed on pages 19 through 48 of Lectures on Plastic Materials (1) "Epoxy resins" by Nikkan Kogyo Shimbun Ltd. (published 10th May 1936, compiled by Kuniyuki Shimamoto).

A commercially available product may be used as the polyester acrylate, specific examples of which include M-7100, M-8030, M-8060, M-8100, M-8530, M-8560, and M-9050 (trade names: all manufactured by Toagosei Co., Ltd.), and in terms of readily obtaining the desired balance of coating characteristics, preferred products include M-7100 and M-8530, which have a slightly larger molecular weight between crosslinks.

(Epoxy acrylate)

An epoxy (meth)acrylate is a (meth)acrylate obtained by reacting a polyepoxide with (meth)acrylic acid or the anhydride thereof. Examples of suitable polyepoxides include bisphenol A type epoxy resin, bisphenol F type epoxy resin, phenol novolak type epoxy resin, and cresol novolak type epoxy resin, or bisphenol type epoxy resins in which the aromatic rings have been hydrogenated.

A preferred epoxy acrylate is bisphenol A type epoxy acrylate.

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As the polyepoxide, an epoxy resin with an average of 2 to 5 epoxy groups per molecule is preferred. Of these epoxy resins, bisphenol type epoxy resins are preferred because of their ability to form a cured coating with an excellent balance between hardness and ductility. Furthermore, the polyepoxide can be used either alone, or in combinations of two or more different compounds.

The reaction between the polyepoxide and acrylic acid or methacrylic acid is normally performed at a temperature within a range from 50°C to 150°C, for a period of 1 to 8 hours. A catalyst is preferably used during reaction. Specific examples of suitable catalysts include amines such as triethylamine, dimethylbutylamine, and tri-n-butylamine, quaternary ammonium salts such as tetramethylammonium salts, tetraethylammonium salts, tetraethylammonium salts, tetrabutylammonium salts, and benzyltriethylammonium salts, quaternary phosphonium salts, phosphines such as triphenylphosphine, and imidazoles such as 2-methylimidazole and 2-ethyl-4-methylimidazole.

The reaction can be performed under a flow of air or the like according to circumstances, in order to suppress the polymerization reaction of the acrylic acid or methacrylic acid. In this case, an antioxidant such as 2,6-di-t-butyl-4-methylphenol may be used to prevent oxidation reactions due to the air.

A preferred epoxy acrylate is bisphenol A type epoxy acrylate. Commercially available epoxy acrylates may be used, specific examples of which include NK Oligo

EA-1020, NK Ester A-B1206PE, NK Ester ABE-300, NK Ester A-BPE-4, NK Ester A-BPE-6, NK Ester A-BPE-10, NK Ester A-BPE-20, NK Ester A-BPE-30, NK-Ester BPE-80N, NK Ester BPE-100N, NK Ester BPE-500, NK Ester BPE-900, NK Ester BPE-1000N, NK Ester A-9300, NK Oligo EA-5220, NK Oligo EMA-5220, NK Oligo EA-5221, NK Oligo EA-5222, NK Oligo EA-5223, and NK Ester A-BPFL-4E (trade names: all manufactured by Shin-Nakamura Chemical Co., Ltd.), and in terms of the physical properties of the cured coating and also for economic reasons, EA-1020 is particularly suitable.

(Photopolymerization initiator)

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The curable resin layer may contain a conventional photopolymerization initiator or photosensitizer if required. Representative photopolymerization initiators include acetophenone-based compounds such as diethoxyacetophenone and 1-hydroxycyclohexyl-phenyl ketone, benzoin-based compounds such as benzoin and benzoin isopropyl ether, acylphosphine oxide-based compounds such as 2,4,6-trimethylbenzoindiphenylphosphine oxide, benzophenone-based compounds such as benzophenone, methyl o-benzoylbenzoate, and 4-phenylbenzophenone, thioxanthone-based compounds such as 2,4-dimethylthioxanthone, and aminobenzophenone-based compounds such as 4,4-diethylaminobenzophenone.

The quantity of the photopolymerization initiator is typically within a range from 0.5 to 15 weight%, and preferably from 1 to 8 weight%, relative to the active energy beam curable resin. Examples of suitable photosensitizers include amines such as triethanolamine and ethyl 4-dimethylaminobenzoate. In addition, onium salts such as benzylsulfonium salts, benzylpyridinium salts, and arylsulfonium salts are known as photocationic initiators, and these initiators can also be used, either alone or in combination with the photoradical generators mentioned above.